Technical Data Sheet CAPILENE® CL 50 E



Date: June 2017

Specialty Polypropylene

Product Description

CAPILENE® CL 50 E is a specialty soft polypropylene combining typical advantages of polypropylene random and heterophasic copolymers.

Features:	Very low flexural modulus Excellent impact at sub-zero temperature Very low stress whitening		High glossExcellent transparencyBasic additive package	
Uses:	Detergent and cosmetics clear containers High clarity films		Corrugated sheetsProfiles	
Processing Methods:	Injection molding Compounding		Cast film extrusionThermoforming	
Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230°C/2.16 kg)	ISO 1133	6	g/10 min
Mechanical				
Flexural Modulus	(5 mm/min)	ISO 178	450	MPa
Izod Impact Strength, notched	(+23°C)	ISO 180	15	kJ/m²
Izod Impact Strength, notched	(-20°C)	ISO 180	6	kJ/m²
Mechanical in Film**				
Tensile Stress at Yield	(MD/TD)	ISO 527-3	15/15	MPa
Tensile Strain at Yield	(MD/TD)	ISO 527-3	13/15	%
Tensile Stress at Break	(MD/TD)	ISO 527-3	39/41	MPa
Tensile Strain at Break	(MD/TD)	ISO 527-3	470/1190	%
Thermal				
Vicat Softening Temperature	(10 N)	ISO 306	118	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	60	°C
Optical				
Haze	(1 mm plaque)	ASTM D1003	35	%
Haze**	(50 µm film)	ASTM D1003	0.8	%
Gloss**	(45°, 50 μm film)	ASTM D2457	91	%

^{*}Typical values; not to be construed as specifications.

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^{**} Measured on 50 µm cast film.

Health, Quality, Regulations and Safety

This product is not classified as dangerous substance. Material safety data sheets, international standards certificates (e.g. ISO 9001) and other regulatory documents are available on our website. This product is not intended for use in medical or pharmaceutical applications and we do not support its use for such applications.

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